



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4182-1
Job Sheet 200071



Part No: D4182-1

Job Qty: 24 pcs

Part Name: Fitting, Quick Disconnect



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/23/19

Description:

Type: SOLD

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	24 pcs	9/23/19	0.00 0.00	Purchasing - 1		
					Purchasing - 2		
					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	24 pcs	9/23/19	0.00 0.00	Packaging 2 - 1 - B4B	SEP 30 2019	
					Packaging 2 - 2 - B4B		
					Packaging 2 - 3 - B4B		
					Packaging 2 - 5 - B4B		
					Packaging 2 - 4 - B4B		
					Packaging 2 - 6 - B4B		
					Packaging 2 - 7 - B4B		
					Packaging 2 - 8 - B4B		
					Packaging 2 - 9 - B4B		
					Packaging 2 - 10 - B4B		
					Packaging 2 - 11 - B4B		
					Packaging 2 - 12 - B4B		
					Packaging 2 - 13 - B4B	SEP 30 2019	
					Packaging 2 - 14 - B4B		
					Packaging 2 - 15 - B4B		
					Packaging 2 - 16 - B4B		
					Packaging 2 - 17 - B4B		
					Packaging 2 - 18 - B4B		
					Packaging 2 - 19 - B4B		
					Packaging 2 - 20 - B4B		
					Packaging 2 - 21 - B4B		
					Packaging 2 - 22 - B4B		
					Packaging 2 - 23 - B4B		
					Packaging 2 - 24 - B4B		
					Packaging 2 - 25 - B4B		
					Packaging 2 - 26 - B4B		
					Packaging 2 - 27 - B4B		
					Packaging 2 - 28 - B4B		

DART
AEROSPACE

Container No: S218295

Part: D4182-1

Job No: 200071

Serial No/Batch: S218295

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/30/19



Container No: S218295



Part: D4182-1

Job No: 200071

Serial No/Batch: S218295

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/30/19

Plex 9/6/19 11:12 AM Dart.lajeunesse.marie

120 QC 6	24 pcs	9/23/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	24 pcs	9/23/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	24 pcs	9/23/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST084
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	24 pcs	9/23/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 OCT 07 2019
				QC 21 - SA - 53	9-89

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 6718K52 Supplier: MCMaster CARR
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

9/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

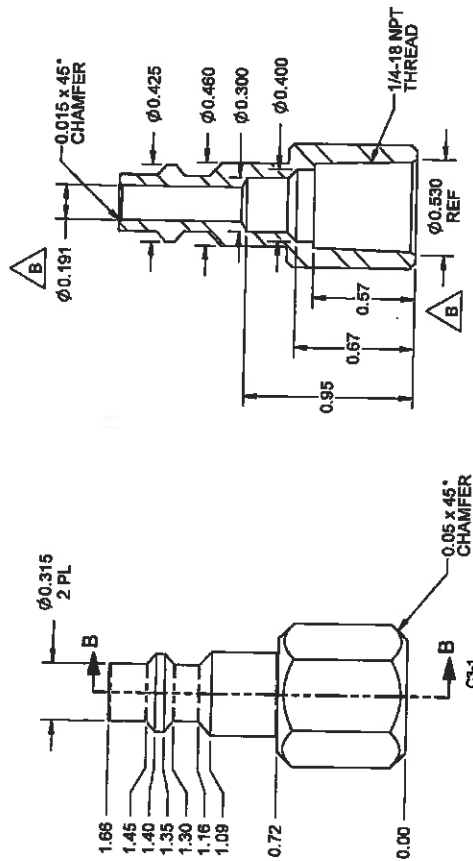
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6718K52	Fitting, Quick Disconnect D4182-1	24 pcs (1 ea)	100-Purchasing	S218287

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6718K52	24	0	0

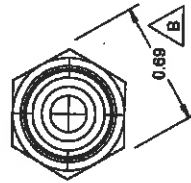
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



SECTION B-B C3-1



D4182-1 FITTING, QUICK DISCONNECT

- NOTES:
- 1) MATERIAL: STAINLESS STEEL
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER QSI 044 6.1
 - 7) WEIGHT: 0.07 lbs
 - 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52

REV		DESCRIPTION		DATE	
REV	DESCRIPTION	REV	DESCRIPTION	REV	DATE
A	NEW ISSUE	RF	11.03.07	RF	10.00.16
B	0.0161 WAS 0.0201 (ZN D4-1); 0.57 WAS 0.43 (ZN C4-1); 0.69 WAS 0.82 (ZN BE-1)	RF	11.03.07	RF	10.00.16
DART AEROSPACE USA, INC.					
PORT HADLOCK, WA					
DRAWING NO. DSC-D4182					
TITLE FITTING					
DATE 11.03.07					
SHEET 1 OF 1					
SCALE NTS					
COPYRIGHT © 2016 BY DART AEROSPACE USA, INC.					
THIS DOCUMENT IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE					
REF TO 08 1001 FOR FURTHER INFORMATION ON CLASSIFICATION AND DECLASSIFICATION					
DART AEROSPACE USA, INC.					

RELEASED
2011-08-30

SHOP COPY
ENGINEERING
UNCONTROLLED
SUBJECT TO
WITHDRAWAL
WHEN NOTED

NO. 200071 HJS
140906

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier ☐ Quality ☐				Date: _____ Sequence #: _____		QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation						Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY									
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
						Other/Details: _____									
Completed By _____						Lead hand / Supervisor _____									
QC / QA Coordinator _____															



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044442



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044442

PO Date: 9/6/19

Due Date: 9/10/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	200039	6381K425	1/pk	Bushing D5013-1	Firmed	-	9/10/19	10 pcs	0 pcs	10 pcs	\$4.02/pcs	\$40.20
2	200042	6391K212	1/pk	Bushing D5013-11 receive pcs	Firmed	-	9/10/19	10 pcs	0 pcs	10 pcs	\$1.01/pcs	\$10.10
3	200040	6381K427	1/pk	Bushing D5013-15 receive pcs	Firmed	-	9/10/19	10 pcs	0 pcs	10 pcs	\$3.91/pcs	\$39.10
4	200071	6718K52		Fitting, Quick Disconnect D4182-1 AS PER DWG D4182 REV. B	Firmed	-	9/10/19	24 pcs	0 pcs	24 pcs	\$5.98/pcs	\$143.52
5		MDELRI1.750W	8572K27	M Delrin Round Bar, White	Firmed	-	9/10/19	5 ft	0 ft	5 ft	\$14.22/ft	\$71.10
Grand Total:												\$304.02

9/6/2019

PURCHASE ORDER



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044442



Order Notes

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A016 PERSONNEL QUALIFICATION
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A032 DOCUMENT SPECIAL REQUIREMENTS
- A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
- A040 NOTIFICATION OF QUALITY ESCAPE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENTS
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

— none provide

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/6/19 2:24 PM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044442

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1842983-02

Page 1 of 1
09/06/2019

Line	Product	Ordered	Shipped
1	6381K425 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/4" Long	10 Each	✓ 10
2	6391K212 Oil-Embedded Bronze Sleeve Bearing for 1/2" Shaft Diameter and 5/8" Housing ID, 1/2" Long	10 Each	✓ 10
3	6381K427 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/2" Long	10 Each	✓ 10
4	6718K52 303 Stainless Steel Industrial Quick-Disconnect Hose Coupling for Air, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	24 Each	✓ 24

DAS
61
9-89

RECEIVED
SEP 09 2019
DART AEROSPACE LTD.



Certificate of Compliance

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044442

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1842983-02

Page 1 of 1

09/06/2019

Line	Product	Ordered	Shipped
1	6381K425 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/4" Long	10 Each	10
2	6391K212 Oil-Embedded Bronze Sleeve Bearing for 1/2" Shaft Diameter and 5/8" Housing ID, 1/2" Long	10 Each	10
3	6381K427 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/2" Long	10 Each	10
4	6718K52 303 Stainless Steel Industrial Quick-Disconnect Hose Coupling for Air, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	24 Each	24

DAS
61
9-89

Tracking	Carrier	Weight
489235081731	FedEx Intl Priority	3 lb

Certificate of Compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Digitally signed by

McMASTER-CARR®